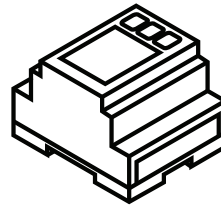


INDUSTRUINO



IND.I/O 1286
IND.I/O 32u4

USER MANUAL

Description

IND.I/O is the Arduino-compatible industrial controller. Reading industrial level sensors and driving actuators can be achieved with the ease of use of Arduino sketches.

I/O interfaces include:

- 8 CH 24V I/O
- 4 CH 0-10V/4-20mA 18bit input
- 2 CH 0-10V/4-20mA 12bit output
- Isolated RS485 transceiver
- Isolated power zones.

“IND.I/O” stands for “Industrial level I/O”. The board offers an abundance of interface options, and has isolated power supplies for each of its three functional zones.

The processing and UI module of the Industruino IND.I/O comes in two variants:

- 32u4: 32K Flash / 2K RAM
- 1286: 128K Flash / 8K RAM

A vibrant community of users contribute to the Industruino Github page. Please find latest libraries, code examples and get involved on:

github.com/Industruino



Content

1. [Description](#)
2. [User Advisory and Precautions](#)
3. [External Wiring Map](#)
4. [Software Set up Guide](#)
- 5-6. [I/O Wiring and Programming Guide](#)
7. [Communication Ports](#)
8. [Driving LCD screen & Button Panel](#)
- 9-10. [Pinout](#)
11. [Physical Dimensions](#)
12. [Product Packing List](#)
13. [Specifications](#)



www.industruino.com
Email: connect@industruino.com
Follow on Twitter: [@industruino](https://twitter.com/industruino)

INDUSTRUINO
Industrial / Arduino Compatible

Manufacturer:
ES Gear Limited
9B, Amtel Building, 148 Des
Voeux Road, Central, Hong Kong

EU Importer:
BTL cvba
Jan Mioenstraat 13
8610 Kortemark
Belgium

Operation instructions

Before using the Industruino kit, please read the manual carefully and pay full attention to safety to handle the product correctly.

For the latest instructions regarding installation, usage and operation of the Industruino kit please visit:

www.industruino.com/support

Safety instructions

WARNINGS

- Do not connect any part of the device to voltages higher than 32V.
- Always switch off power before you connect or disconnect an external device or accessory.
- Avoid circuit or wire exposure. Do not touch exposed connections or components when the device is powered on or when devices connected to it are powered on.
- Use only with cables and accessories that are approved or recommended by Industruino.
- Do not operate with suspected failures. If suspected damage occurs with the device, have it inspected by qualified service personnel before further operations.
- Do not operate in an explosive atmosphere.
- Do not use in wet/damp conditions.
- Keep device surfaces clean and dry.
- Use only for applications described in the catalog and the manual, and only with third party devices or components if they have been approved or recommended by Industruino.
- The device can only function correctly and safely if it is transported, stored, set up, and installed correctly, and operated and maintained as recommended.
- The device must be installed and wired by a trained technician following the applicable local safety standards and regulations.

Conditions of use

2

(1) Industruino IND.I/O programmable controller ("the PRODUCT") shall be used in conditions;

- i) where any problem, fault or failure occurring in the PRODUCT, if any, shall not lead to any major or serious accident; and
- ii) where the backup and fail-safe function are systematically or automatically provided outside of the PRODUCT for the case of any problem, fault or failure occurring in the PRODUCT.

(2) The PRODUCT has been designed and manufactured for the purpose of being used in general industries.

ES GEAR LTD. OR ITS DISTRIBUTORS SHALL HAVE NO RESPONSIBILITY OR LIABILITY (INCLUDING, BUT NOT LIMITED TO ANY AND ALL RESPONSIBILITY OR LIABILITY BASED ON CONTRACT, WARRANTY, TORT, PRODUCT LIABILITY) FOR ANY INJURY OR DEATH TO PERSONS OR LOSS OR DAMAGE TO PROPERTY CAUSED BY THE PRODUCT THAT ARE OPERATED OR USED IN APPLICATION NOT INTENDED OR EXCLUDED BY INSTRUCTIONS, PRECAUTIONS, OR WARNING CONTAINED IN ES GEAR LTD. OR ITS DISTRIBUTORS' USER, INSTRUCTION AND/OR SAFETY MANUALS, TECHNICAL BULLETINS AND GUIDELINES FOR THE PRODUCT.

("Prohibited Application")

Prohibited Applications include, but not limited to, the use of the PRODUCT in;

Nuclear Power Plants and any other power plants operated by Power companies, and/or any other cases in which the public could be affected if any problem or fault occurs in the PRODUCT.

Railway companies or Public service purposes, and/or any other cases in which establishment of a special quality assurance system is required by the Purchaser or End User.

Aircraft or Aerospace, Medical applications, Train equipment, transport equipment such as Elevator and Escalator, Incineration and Fuel devices, Vehicles, Manned transportation, Equipment for Recreation and Amusement, and Safety devices, handling of Nuclear or Hazardous Materials or Chemicals, Mining and Drilling, and/or other applications where there is a significant risk of injury to the public or property.

Notwithstanding the above, restrictions ES Gear Ltd. may in its sole discretion, authorize use of the PRODUCT in one or more of the Prohibited Applications, provided that the usage of the PRODUCT is limited only for the specific applications agreed to by ES Gear Ltd. and provided further that no special quality assurance or fail-safe, redundant or other safety features which exceed the general specifications of the PRODUCTS are required. For details, please contact an ES Gear Ltd. representative.

Regulatory

CE COMPLIANCE



This product meets the essential requirements of applicable European Directives as follows:

2004/108/EC; Electromagnetic Compatibility Directive (EMC).
2011/65/EU; Restriction of Hazardous Substances Directive (RoHS).

FCC COMPLIANCE



This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

This device may not cause harmful interference.
This device must accept any interference received, including interference that may cause undesired operation.

FCC COMPLIANCE

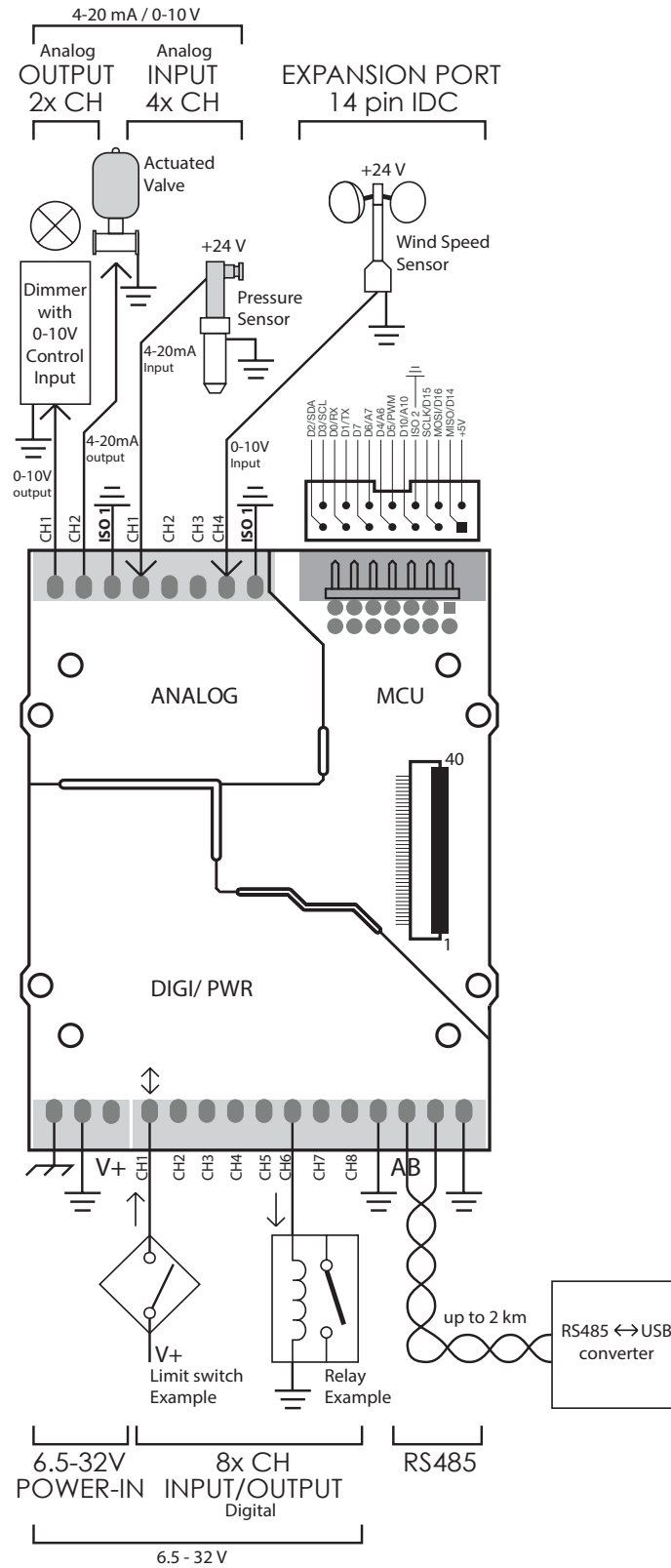


All Industruino products that are subject to the WEEE directive shipped from September 1, 2014 are compliant with the WEEE marking requirement.

Such products are marked with the "crossed-out wheeled bin" WEEE symbol (shown, above) in accordance with European Standard EN50419.

Wiring Map

3

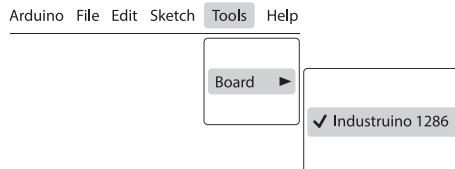


Programming

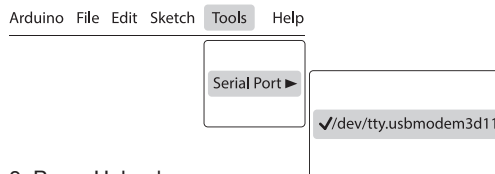
Atmega 1286

4

1. Download board definition files from our github page: <https://github.com/Industruino/boarddefinitions>
2. Install the downloaded board definition files.
3. On Windows only: Install the included CDC driver
4. Download libraries from our github page: <https://github.com/Industruino/libraries>
5. Install the downloaded libraries
6. Connect your Industruino via the USB port
7. Open the Arduino IDE
8. Click on menu "Tools->Boards" and select "Industruino 1286"



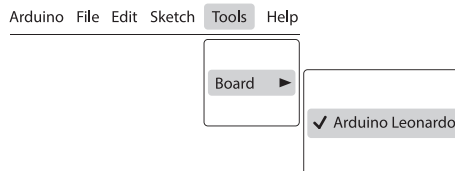
8. Click on menu "Tools->Port" and select the serial port of the connected Industruino.



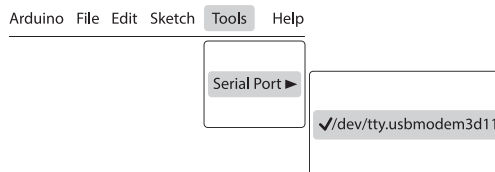
9. Press Upload

Atmega 32u4

1. On Windows only: Install Leonardo CDC driver included in the Arduino IDE folder
2. Download libraries from our github page: <https://github.com/Industruino/libraries>
3. Install the downloaded libraries
4. Connect your Industruino via the USB port
5. Open the Arduino IDE
6. Click on menu "Tools->Boards" and select "Arduino Leonardo"



7. Click on menu "Tools->Port" and select the serial port of the connected Industruino.



8. Press Upload

Download

Sample Code

The pre-loaded demo sketches can be downloaded from our github page and used as a starting point for your own applications:



[Demo code](#)

Pre-loaded code



[Ethernet library](#)

Communicate with the Ethernet module



[Indio library](#)

Drive the I/O functions of IND.I/O

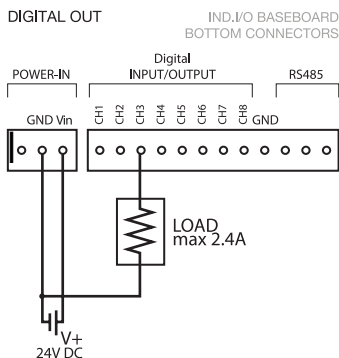
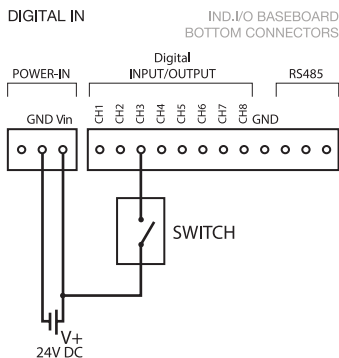


[LCD library](#)

Display simple text on the LCD.

I/O ports

For all I/O functions of the IND.I/O product you will need the "Indio" library to access the I/O channels. The pins on the IDC expansion connector, the backlight pin, and the membrane panel buttons pin(s) should still be accessed using standard Arduino commands, not using the Indio library; the Indio library is only for the external I/O channels available on the green screw connectors.



Note:

High side drivers are over current/short circuit protected and will automatically reset after the fault condition is removed.

Digital Input

Digital inputs are combined with digital outputs on the same physical connectors. Direction of the digital pins has to be set in the Setup() routine.

Configuration:

```
Indio.digitalMode(1,INPUT); // Set CH1 as an input
```

Read:

```
Indio.digitalRead(1); // Read CH1
```

Interrupt:

The interrupt pin of the expander on the 12/24V digital side is connected to the INT7 pin of the 1286 topboard. This pin will trigger when a change on any of the 8 input or output channels occurs, and we can specify CHANGE, RISING, FALLING, LOW (note this pin is inverted: a change from LOW to HIGH on the digital channel triggers FALLING). If more than 1 channel needs to be detected by the interrupt, a flag can be set inside the interrupt service routine, and then any pin change can be checked inside the main loop, as discussed in this forum post <https://industruino.com/forum/help-1/question/multiple-channels-interrupts-on-32u4-topboard-205>

This code example (for 1286 topboard) shows a counter on the LCD for each rising edge on CH1 (without debounce).

```
#include <Indio.h>
#include <Wire.h>

#include <UC1701.h>
static UC1701 lcd;

volatile int counter = 0;

void setup() {
    Serial.begin(9600);
    lcd.begin();
    Indio.digitalMode(1, OUTPUT); // Clear CH1 to LOW
    Indio.digitalWrite(1, LOW); //
    Indio.digitalMode(1, INPUT); // Set CH1 as an input

    attachInterrupt(7, count, CHANGE); // INT7 attached to the interrupt of the expander
                                        // this is not D7
}

void count() {
    Serial.println("trigger");
    counter++;
}

void loop() {
    lcd.setCursor(1, 3);
    lcd.print(counter);
    delay(100);
}
```

Digital Output

Digital outputs are combined with digital inputs on the same physical connectors pins. Direction of the digital pins has to be set in the Setup() routine.

Configuration:

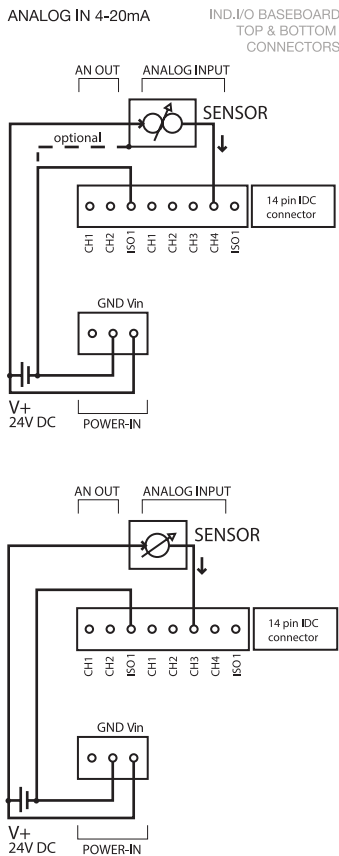
```
Indio.digitalMode(7,OUTPUT); // Set CH7 as an output
```

Read/write one of the lines below:

```
Indio.digitalWrite(7,LOW); // Set CH7 to low (0V)
```

```
Indio.digitalWrite(7,HIGH); // Set CH7 to high (Vin voltage; ex 24V)
```

I/O ports



I/O ports

Analog Input

Note:

The analog I/O section is galvanically isolated from the digital I/O section and the microcontroller section, to allow a separate power supply in the analog section for optimal accuracy. In case your analog sensors/actuators are on the same power supply as the digital section (Vin 12/24V), analog GND and digital GND connections should be tied together.

Configuration of resolution:

```
Indio.setADCResolution(16); // Set the ADC resolution
// Choices are 12bit@240SPS, 14bit@60SPS, 16bit@15SPS and 18bit@3.75SPS.
```

Configuration of input mode:

```
Indio.analogReadMode(1, V10); // Set Analog-In CH1 to 10V mode (0-10V).
Indio.analogReadMode(1, V10_p); // Set Analog-In CH1 to % 10V mode (0-10V -> 0-100%).
Indio.analogReadMode(1, V5); // Set Analog-In CH1 to 5V mode (2x gain enabled on ADC).
Indio.analogReadMode(1, V5_p); // Set Analog-In CH1 to 5V mode (0-5V -> 0-100%).
Indio.analogReadMode(1, V10_raw); // Set Analog-In CH1 to 10V mode and read raw ADC value
// (0-10V -> 0-4096).
```

```
Indio.analogReadMode(1, mA); // Set Analog-In CH1 to mA mode (0-20mA).
Indio.analogReadMode(1, mA_p); // Set Analog-In CH1 to % mA mode (4-20mA -> 0-100%)
Indio.analogReadMode(1, mA_raw); // Set Analog-In CH1 to mA mode and read raw ADC value
// (0-20mA -> 0-4096).
```

Read:

```
Indio.analogRead(1); //Read Analog-In CH1 (output depending on selected mode as above)
```

Please note that the output of the `Indio.analogRead()` in RAW mode is not of the type `INTEGER`, but `FLOAT`. The output range is fixed from 0 to 4096 for all resolutions, but only in 12-bit mode this returns integers; for higher resolution the measurements are floating point numbers.

Analog Output

The analog I/O section is galvanically isolated from the digital I/O section and the microcontroller section, to allow a separate power supply in the analog section for optimal accuracy. In case your analog sensors/actuators are on the same power supply as the digital section (Vin 12/24V), analog GND and digital GND connections should be tied together.

Configuration of output mode:

```
Indio.analogWriteMode(1, V10); // Set Analog-Out CH1 to 10V mode (0-10V).
Indio.analogWriteMode(1, V10_p); // Set Analog-Out CH1 to % 10V mode (0-100% -> 0-10V).
Indio.analogWriteMode(1, V10_raw); // Set Analog-Out CH1 to 10V mode and take raw DAC value
// (0-4096 -> 0-10V).
```

```
Indio.analogWriteMode(1, mA); // Set Analog-Out CH1 to mA mode (0-20mA).
Indio.analogWriteMode(1, mA_p); // Set Analog-Out CH1 to % mA mode (0-100% -> 4-20mA).
Indio.analogWriteMode(1, mA_raw); // Set Analog-Out CH1 to mA mode and take raw DAC value
// (0-4096 -> 0-20mA).
```

Write (examples corresponding to above configuration):

```
Indio.analogWrite(1, 2.67, true); // Set CH1 to 2.67V ("true" will write value to EEPROM of DAC,
// restoring it after power cycling).
Indio.analogWrite(1, 33.5, true); // Set CH1 to 33.5% (approx 3.685V)
Indio.analogWrite(1, 1000, true); // Set CH1 DAC to integer value 1000 (approx 2.685V).

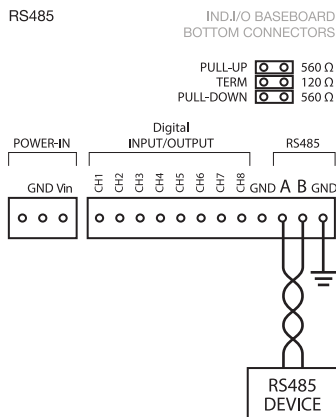
Indio.analogWrite(1, 10.50, false); //Set CH1 to 10.5mA ("false" will not write value to EEPROM of DAC)
Indio.analogWrite(1, 75, true); // Set CH1 to 75% (approx 16mA).
Indio.analogWrite(1, 2048, true); // Set CH1 DAC to integer value 2048 (approx 10.5mA).
```

Calibration

Indio's example sketch folder includes the "Indio_AnalogCalibration" sketch to interactively calibrate the analog inputs and outputs.

Please visit <https://github.com/Industruino/libraries#calibration> for full information on manual calibration.

Communications



RS485

The RS485 compliant half-duplex port can be used to connect to up to 32 devices in a multidrop network configuration.

Caution: when available please connect the shield ground of the RS485 cable to the GND connection of the RS485 port to avoid common-mode voltages that could potentially damage equipments.

Hardware specifics for RS485 on the INDIO:

- Serial connection = Serial1 (does not interfere with 'Serial', which can be used for uploading and Serial Monitor at the same time)
- TxEnablePin = D9 (needs to be toggled to set direction of communications).

Modbus

To use the RS485 port in a Modbus Master or Slave configuration please download the SimpleModbusMaster or SimpleModbusSlave libraries through our github library page. Link: <https://github.com/Industruino/libraries>

Basic configuration of the above Modbus RTU libraries:

```
#define baud      115200 // tested 9600 to 115200
#define timeout   1000
#define polling   20 // the scan rate
#define retry_count 10
// used to toggle the receive/transmit pin on the driver
#define TxEnablePin 9 // INDUSTRIUINO RS485

modbus_configure(&Serial1, baud, SERIAL_8N2, timeout, polling, retry_count, TxEnablePin, packets, TOTAL_NO_OF_PACKETS, regs);
```

Ethernet

10BaseT/100BaseTX Ethernet capability can be added to Industruino using the Ethernet Expansion module. The module connects to Industruino IND.I/O via the 14pin IDC expansion port and communicates via SPI protocol, with pin D10 as the chip select line.

Please visit our github library page to download the "EthernetIndustruino" library and code examples. Link: <https://github.com/Industruino/libraries>

Our Ethernet library is based on the standard Arduino Ethernet library and it supports the same commands. Any code that relies on the standard Arduino ethernet library should be compatible with Industruino ethernet as long as the included library is changed to the following line:

```
#include <EthernetIndustruino.h>
```

Memory

Micro-SD

A Micro-SD card holder is present on the optional Ethernet Expansion module. Communication happens via SPI with pin D4 as the chip select line. The standard Arduino SD library can be used for storing data on the Micro-SD card.

Cards should be formatted as FAT32 and have a maximum partition size of 2GB.

FRAM

An 8KB non-volatile FRAM chip is present on the optional Ethernet Expansion module. Communication happens via SPI with pin D6 as the chip select line. Please visit our github library page for code examples. Link: <https://github.com/Industruino/libraries>

The 128x64 pixel graphic LCD can be used to display text and graphics. You have a choice between two different libraries to drive this LCD.

- [UC1701](#) : A simple light-weight library
- [U8g2](#) : A very elaborate library with many functions and fonts.

Input buttons

The three front panel buttons are read using input pins D23, D24, D25 on 1286 Topboard, or analog pin A5 on 32u4 Topboard.

The 1286 topboard also allows us to attach an interrupt to the membrane panel buttons: its button inputs are connected to pin change interrupts PCINT 4, 5, and 6 for buttons Down, Enter, and Up respectively.

Below demo sketch will show “waiting” on the LCD; when you press the “Enter” button an interrupt will be triggered and “Enter pressed” will show on the LCD for one second. To attach the interrupt to the “Up” or “Down” button change “PCINT5” in line PCMSK0 = (1 << PCINT6); to PCINT4 or PCINT6.

```
#include <UC1701.h>
static UC1701 lcd;

volatile int modeFlag = 0;

void setup() {

    lcd.begin(); //enable LCD
    // Enable Pin Change Interrupt 5 = Enter button
    PCMSK0 = (1 << PCINT5);
    PCICR = (1 << PCIE0);

    // Global Interrupt Enable
    sei();
}

ISR (PCINT0_vect)
{
    modeFlag = 1;
}

void loop() {

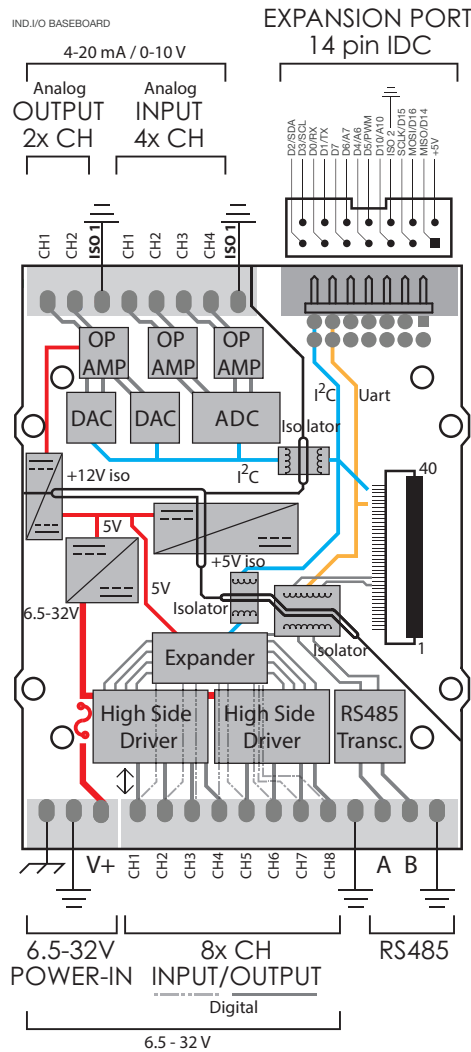
    lcd.setCursor(0, 0);
    lcd.print("waiting   ");

    if (modeFlag == 1) {
        lcd.setCursor(0, 0);
        lcd.print("Enter pressed");
        delay(1000);
        modeFlag = 0;
    }
}
```

Ind.I/O 1286

Pinout Diagram

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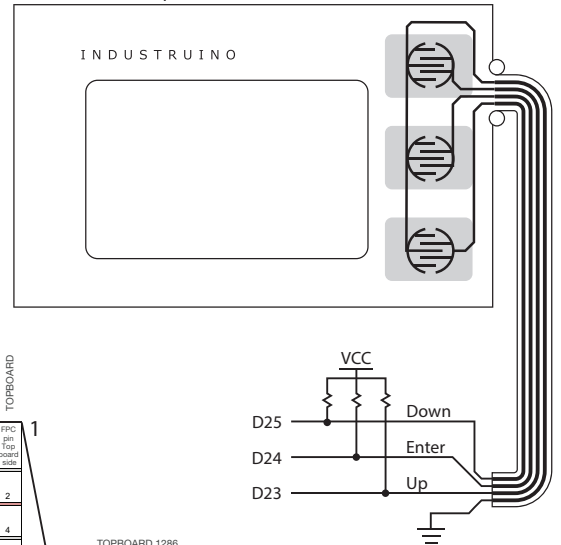


40 pin FPC cable

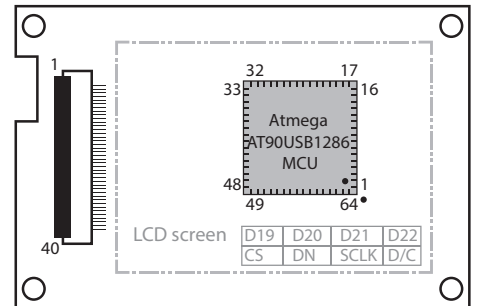
BASEBOARD	ATMEGA PIN	PORT PIN	PORT PIN	TOPBOARD
40	use on IND.I/O	Port Pin	Pin Function	1
39	I2C SCL - main control bus / 14p IDC	PD0	INT0/OC0B	3
37	I2C SDA - main control bus / 14p IDC	PD1	INT1	2
35	RS485 TX / 14p IDC	PD3	INT3	1
33	RS485 RX / 14p IDC	PD2	INT2	0
32	14p IDC expansion connector	PB0	SS/PCINT0	17
30	14p IDC expansion connector	PB1	SCLK/PC1NT1	15
28	14p IDC expansion connector	PB3	MISO/PC1NT3	14
27	14p IDC expansion connector	PB2	MOSI/PC1NT2	16
26	14p IDC expansion connector	PB2	RESET	18
24	14p IDC expansion connector	PB2	VIN	17
23	14p IDC expansion connector	PC2	T.3	4
21	14p IDC expansion connector	PC3	T.3	5
19	14p IDC expansion connector	PC4	OC3C	6
17	14p IDC expansion connector	PC5	OC3B	7
15	24V digital input PCINT	PCB	OC3A	8
13	RS485-E	PC7	CLK0	9
11	14p IDC expansion connector	PF7	TDI	10
9	56 PFS	TD0	A10	11
7	56 PFS	TMS	A12	12
5	57 PF4	TCK	A13	13
3	56 PFS	AD	A0	14
2	62	AREF		15

Legend:
GND - ISO 1 PIN
VCC - ISO 1 PIN
DIGITAL PIN
ANALOG PIN
PWM PIN
SERIAL PIN

BUTTON PANEL
4 pin FPC cable




TOPBOARD 1286



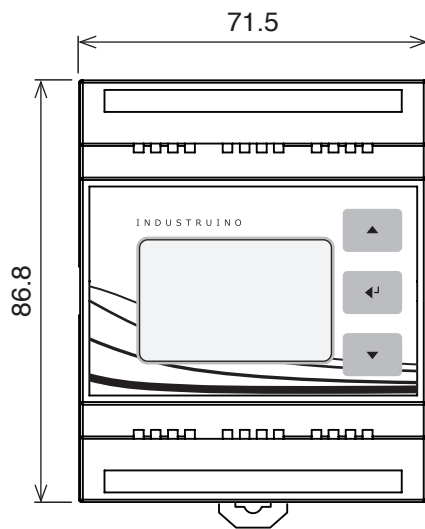
Topboard peripherals	Arduino pin	Atmega pin
LCD Backlight	D13	32
LCD Backlight (on 1286)	D26	17
LCD reset	A1 / D19	37
LCD Data/Command	A2 / D20	38
LCD MOSI	A3 / D21	39
LCD SCLK	A4 / D22	40
Membrane button panel	A5 / D23	41
Button down (on 1286)	D23	
Button enter (on 1286)	D24	
Button up (on 1286)	D25	
RS485	Arduino pin	Atmega pin
RX	D0 / RX	20
TX	D1 / TX	21
Enable (TX/RX mode)	D9	29
Digital I/O: I/O expander		
Name	IND-I/O Library designator	
INT	Interrupt connected to Topboard D8, PC INT	
CH1	1	
CH2	2	
CH3	3	
CH4	4	
CH5	5	
CH6	6	
CH7	7	
CH8	8	

Analog In - ADC	
Name	IND-I/O Library designator
CH1	A1
CH2	A2
CH3	A3
CH4	A4
Analog Out - DAC	
Name	IND-I/O Library designator
CH1	A1
CH2	A2
EEPROM: 24LC01 i2c add: 0x50	
14P IDC Expansion Port	
D3/SCL D1/TX D6/A7 D5/PWM GND MOSI/D16 +5V D2/SDA D0/RX D7 D4/A6 D10/A10 SCLK/D15 MISO/D14	
Power In	
Name	Description
	Optional: Connect to Earth for improved EMC performance
⚡ GND	Negative power terminal
V+	Positive power terminal

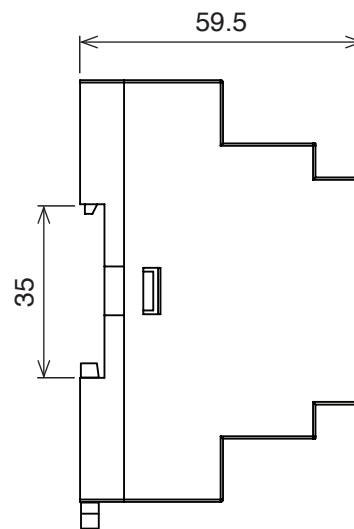
Analog In - ADC																
Name	IND-I/O Library designator															
CH1	A1															
CH2	A2															
CH3	A3															
CH4	A4															
Analog Out - DAC																
Name	IND-I/O Library designator															
CH1	A1															
CH2	A2															
EEPROM: 24LC01 i2c add: 0x50																
14P IDC Expansion Port																
<table><tr><td>D3/SCL</td><td>D1/TX</td><td>D6/A7</td><td>D5/PWM</td><td>GND</td><td>MOSI/D16</td><td>+5V</td></tr><tr><td>D2/SDA</td><td>D0/RX</td><td>D7</td><td>D4/A6</td><td>D10/A10</td><td>SCLK/D15</td><td>MISO/D14</td></tr></table>			D3/SCL	D1/TX	D6/A7	D5/PWM	GND	MOSI/D16	+5V	D2/SDA	D0/RX	D7	D4/A6	D10/A10	SCLK/D15	MISO/D14
D3/SCL	D1/TX	D6/A7	D5/PWM	GND	MOSI/D16	+5V										
D2/SDA	D0/RX	D7	D4/A6	D10/A10	SCLK/D15	MISO/D14										
Power In																
Name	Description															
	Optional: Connect to Earth for improved EMC protection															
⊕ GND	Negative power terminal	6.5-32V														
V+	Positive power terminal															

Dimensions

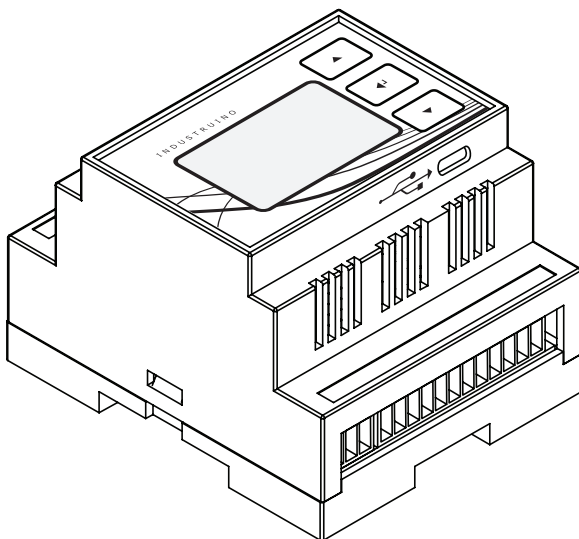
Front View



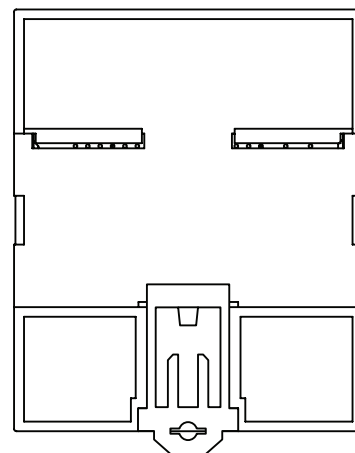
Side View



Isometric View



Back View



Industruino Enclosure

Models: Ind.I/O 1286, Ind.I/O 32u4

Size: 72 x 87 x 60mm

Description: DIN-rail mount, click-on mechanism

Material: PPO polymer

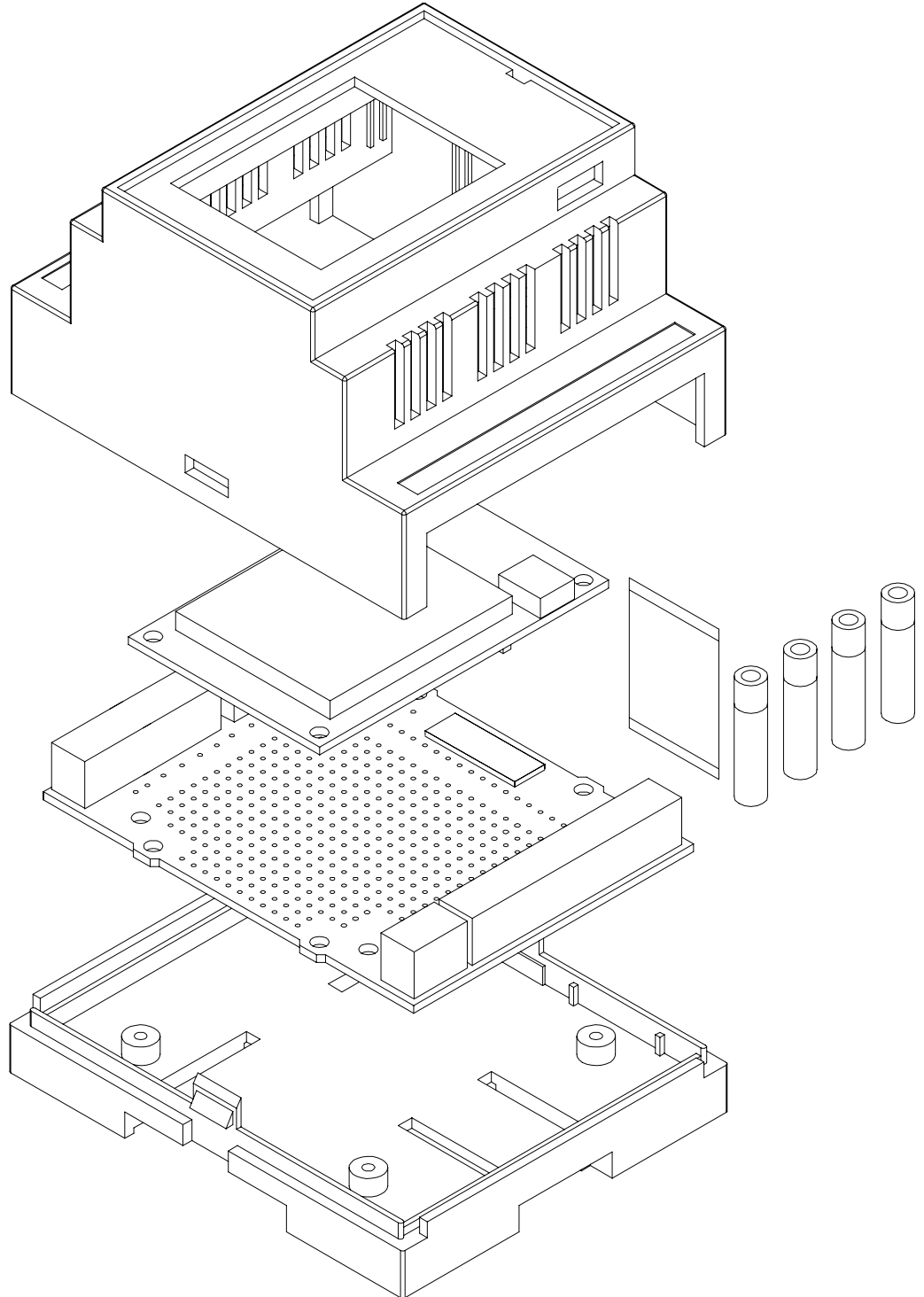
Units: mm

Packing list

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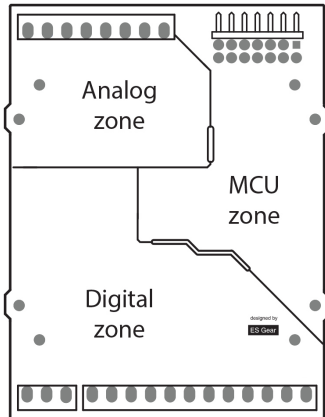
The following items are included:

- | | |
|-----------------------------|----|
| 1. Thermoplastic enclosure | 1x |
| 2. Membrane button panel | 1x |
| 3. Topboard with LCD | 1x |
| 4. Screws for Topboard | 4x |
| 5. 40 pin FPC connector | 1x |
| 6. Ind.I/O Baseboard | 1x |
| 7. Screws for Baseboard | 8x |
| 8. Connectors for Baseboard | 3x |
| 9. Cardboard box | 1x |



Ind.I/O Specification

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Installation	
Mounting	on 35 mm DIN rail, 4 spacing units wide
Supply voltage	
Standard input voltage	12V / 24V
permissible range, lower limit (DC)	6.5 V
permissible range, upper limit (DC)	32 V
Digital inputs	
Number of digital inputs	8 (shared with digital outputs)
Type of digital input	Galvanically isolated serializer with interrupt
Input voltage range	0-32V
Logic HIGH voltage	>11V
Logic LOW voltage	<3V
Maximum trigger frequency	10 KHz
Protection of digital outputs	Short-circuit, over-current, over-temperature, ESD, transients.
Digital outputs	
Number of digital outputs	8 (shared with digital outputs)
Type of digital output	Galvanically isolated high-side driver (Charge pump NFET)
Output voltage range	Tied to supply voltage (6.5-32V)
Maximum current per output	2.6 A
Maximum total current	6.5 A
Maximum switching frequency	400 Hz
Protection of digital outputs	Short-circuit, over-current, over-temperature, ESD, transients.
Analog inputs	
Number of analog inputs	4
Type of analog inputs	Buffered ADC
Range of voltage measurement	0-10V
Range of current measurement	0-20mA
Switching of voltage / current mode	Automatic - in software
Resolution	18Bit
Conversion rate	18bit: 3.75 Hz - 16bit: 15 Hz - 14bit: 60 Hz - 12bit: 240 Hz
Protection of analog inputs	ESD, transients.
Analog Outputs	
Number of analog outputs	2
Type of analog outputs	Buffered DAC
Range of output voltage	0-10V
Range of output current	0-20mA
Switching of voltage / current mode	Automatic - in software
Resolution	12Bit
Update rate	20 KHz
Protection of analog outputs	Short-circuit, over-current, over-temperature, ESD, transients.
Communication ports	
RS485	
Isolation topology	Isolated from MCU and analog field section
Duplex type	Half duplex
Number of receivers on bus	32
Data rate	1 Mbps
Expansion port (direct MCU control)	
Isolation topology	Isolated from digital and analog field section
Number of pins	14
Voltage level	5V
Protocols supported	SPI, I2C, UART, 9 GPIO's
Protection of expansion port	ESD, transients.
User Interface	
LCD	128x64 pixel FSTN with dimmable backlight
Push buttons	3 - push button membrane panel
Enviromental	
Protection class	IP20
Ambient operating temperature	0 - 55 °C
Dimensions	
Width	71.5 mm
Height	87 mm
Depth	58 mm
Weight	150 g